

# **Film Capacitors**

EMI Suppression Capacitors (MKP)

Series/Type: B32921C/D ... B32928C/D Date: January 2014

© EPCOS AG 2014. Reproduction, publication and dissemination of this publication, enclosures hereto and the information contained therein without EPCOS' prior express consent is prohibited.



#### **EMI suppression capacitors (MKP)**

#### X2 / 305 V AC

#### B32921C/D ... B32928C/D

#### **Typical applications**

- X2 class for interference suppression
- "Across the line" applications

#### Climatic

- Max. operating temperature: 110 °C
- Climatic category (IEC 60068-1): 40/110/56

#### Construction

- Dielectric: polypropylene (MKP)
- Plastic case (UL 94 V-0)
- Epoxy resin sealing (UL 94 V-0)

#### Features

- Very small dimensions
- Self-healing properties
- RoHS-compatible
- Halogen-free capacitors available on request

#### Terminals

- Parallel wire leads, lead-free tinned
- Special lead lengths available on request

#### Marking

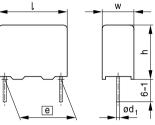
Manufacturer's logo, lot number, date code, rated capacitance (coded), cap. tolerance (code letter), rated AC voltage, series number, sub-class (X2), dielectric code (MKP), climatic category, passive flammability category, approvals.

#### **Delivery mode**

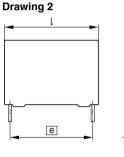
Bulk (untaped) Taped (Ammo pack or reel) For taping details, refer to chapter "Taping and packing"

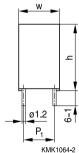
#### Dimensional drawings

#### Drawing 1









#### Dimensions in mm

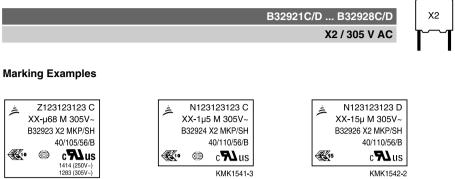
#### $P_1 = 20.3 \text{ mm}$

| Lead<br>spacing<br>@ ±0.4 | Lead<br>diameter<br>d1 ±0.05 | Туре   | Drawing |
|---------------------------|------------------------------|--------|---------|
| 10                        | 0.6                          | B32921 | 1       |
| 15                        | 0.8                          | B32922 | 1       |
| 22.5                      | 0.8                          | B32923 | 1       |
| 27.5                      | 0.8                          | B32924 | 1       |
| 37.5                      | 1.0                          | B32926 | 1 / 21) |
| 52.5                      | 1.2                          | B32928 | 2       |

1) A few individual types only

### Please read *Cautions and warnings* and *Important notes* at the end of this document.





KMK1540-4

#### Approvals

| Approval marks                     | Standards                  | Certificate                                      |
|------------------------------------|----------------------------|--|
| 1.20.0                             |                            | 40010694 (approved by VDE) (C $\leq$ 10 $\mu$ F) |
| EN 60384-14, IEC 60384-14 E97863 ( |                            | E97863 (approved by UL)                          |
| <b>FI</b>                          | UL 1414 / UL 1283          | E97863 / E157153                                 |
| <b>17</b> 70                       | CSA C22.2 No.1 / No. 8     | E97863 / E157153 (approved by UL)                |
| Ø                                  | CQC (GB/T 14472-1998)      | CQC06001015331 / CQC06001016454                  |
| c <b>A1</b> us                     | UL 60384-14, CSA E60384-14 | E97863 (approved by UL)                          |

| Notes: | Effective January 2014, only for EMI supression capacitors:<br>– UL 60384-14 certification replaces both UL 1414 and UL 1283 standards.<br>– CSA C22.2 No. 1 and CSA C22.s No. 8 are replaced by CSA E60384-14.<br>– References like 1414, 1283 are removed from the capacitor marking |
|--------|--|
|        | Capacitors under UL1414, UL1283 produced during or before 2013, are accepted under UL scope.   |
|        | Capacitors under CSA C22.2 No.1 / No. 8 produced during or before 2013, are accepted under cUL scope.  |





X2 / 305 V AC

#### Overview of available types

| Lead spacing        | 10 mm  | 15 mm  | 22.5 mm | 27.5 mm | 37.5 mm | 52.5 mm |
|---------------------|--------|--------|---------|---------|---------|---------|
| Туре                | B32921 | B32922 | B32923  | B32924  | B32926  | B32928  |
| C <sub>R</sub> (μF) |        |        |         |         |         |         |
| 0.010               |        |        |         |         |         |         |
| 0.022               |        |        |         |         |         |         |
| 0.033               |        |        |         |         |         |         |
| 0.047               |        |        |         |         |         |         |
| 0.068               |        |        |         |         |         |         |
| 0.10                |        |        |         |         |         |         |
| 0.15                |        |        |         |         |         |         |
| 0.22                |        |        |         |         |         |         |
| 0.33                |        |        |         |         |         |         |
| 0.47                |        |        |         |         |         |         |
| 0.68                |        |        |         |         |         |         |
| 1.0                 |        |        |         |         |         |         |
| 1.5                 |        |        |         |         |         |         |
| 2.2                 |        |        |         |         |         |         |
| 3.3                 |        |        |         |         |         |         |
| 3.9                 |        |        |         |         |         |         |
| 4.7                 |        |        |         |         |         |         |
| 5.6                 |        |        |         |         |         |         |
| 6.8                 |        |        |         |         |         |         |
| 8.2                 |        |        |         |         |         |         |
| 10                  |        |        |         |         |         |         |
| 15                  |        |        |         |         |         |         |
| 20                  |        |        |         |         |         |         |
| 25                  |        |        |         |         |         |         |
| 30                  |        |        |         |         |         |         |



X2

X2 / 305 V AC

#### Ordering codes and packing units

| Lead    | C <sub>R</sub> | Max. dimensions               | Ordering code     | Ammo     | Reel  | Untaped | Pins |
|---------|----------------|-------------------------------|-------------------|----------|-------|---------|------|
| spacing |                | $w \times h \times I$         | (composition see  | pack     | pcs./ | pcs./   |      |
| mm      | μF             | mm                            | below)            | pcs./MOQ | MOQ   | MOQ     |      |
| 10      | 0.010          | $4.0\times 9.0\times 13.0$    | B32921C3103+*** ◆ | 4000     | 6800  | 4000    | 2    |
|         | 0.022          | $4.0\times 9.0\times 13.0$    | B32921C3223+*** ◆ | 4000     | 6800  | 4000    | 2    |
|         | 0.033          | $4.0\times 9.0\times 13.0$    | B32921C3333+*** ◆ | 4000     | 6800  | 4000    | 2    |
|         | 0.047          | $5.0\times11.0\times13.0$     | B32921C3473+*** ◆ | 3320     | 5200  | 4000    | 2    |
|         | 0.068          | $6.0\times12.0\times13.0$     | B32921C3683+***   | 2720     | 4400  | 4000    | 2    |
|         | 0.10           | $6.0\times12.0\times13.0$     | B32921C3104M***   | 2720     | 4400  | 4000    | 2    |
| 15      | 0.033          | $5.0\times10.5\times18.0$     | B32922C3333K***   | 4680     | 5200  | 4000    | 2    |
|         | 0.047          | $5.0\times10.5\times18.0$     | B32922C3473K***   | 4680     | 5200  | 4000    | 2    |
|         | 0.068          | $5.0\times10.5\times18.0$     | B32922C3683K*** ◆ | 4680     | 5200  | 4000    | 2    |
|         | 0.10           | $5.0\times10.5\times18.0$     | B32922C3104+*** ◆ | 4680     | 5200  | 4000    | 2    |
|         | 0.15           | $6.0\times12.0\times18.0$     | B32922C3154+*** ◆ | 3840     | 4400  | 4000    | 2    |
|         | 0.22           | $7.0\times12.5\times18.0$     | B32922C3224+*** ◆ | 3320     | 3600  | 4000    | 2    |
|         | 0.33           | $8.0 \times 14.0 \times 18.0$ | B32922C3334M*** ◆ | 2920     | 3000  | 2000    | 2    |
|         | 0.33           | $8.5 \times 14.5 \times 18.0$ | B32922D3334K***   | 2720     | 2800  | 2000    | 2    |
|         | 0.47           | $9.0\times17.5\times18.0$     | B32922C3474+*** ◆ | 2560     | 2800  | 2000    | 2    |
|         | 0.68           | $11.0\times18.5\times18.0$    | B32922C3684+*** ◆ | -        | 2200  | 1000    | 2    |

Preferred type

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further intermediate capacitance values on request.

#### Composition of ordering code

- + = Capacitance tolerance code:
  - $M = \pm 20\%$
  - K = ±10%
  - = (Closer tolerances on request)
- \*\*\* = Packaging code:
  - 289 = Straight terminals, Ammo pack
  - 189 = Straight terminals, Reel
  - 240 = Crimped down from lead spacing 10 mm to 7.5 mm, Ammo pack
  - 140 = Crimped down from lead spacing 10 mm to 7.5 mm, Reel
  - 255 = Crimped down from lead spacing 15 mm to 7.5 mm, Ammo pack
  - 155 = Crimped down from lead spacing 15 mm to 7.5 mm, Reel
  - 003 = Straight terminals, untaped (lead length 3.2 ±0.3 mm)
  - 000 = Straight terminals, untaped (lead length 6 -1 mm)





X2 / 305 V AC

#### Ordering codes and packing units

| Lead    | C <sub>R</sub> | Max. dimensions                | Ordering code     | Ammo     | Reel  | Untaped | Pins |
|---------|----------------|--------------------------------|-------------------|----------|-------|---------|------|
| spacing |                | $w \times h \times l$          | (composition see  | pack     | pcs./ | pcs./   |      |
| mm      | μF             | mm                             | below)            | pcs./MOQ | MOQ   | MOQ     |      |
| 22.5    | 0.22           | $6.0\times15.0\times26.5$      | B32923C3224+***   | 2720     | 2800  | 2880    | 2    |
|         | 0.33           | $6.0\times15.0\times26.5$      | B32923C3334M***   | 2720     | 2800  | 2880    | 2    |
|         | 0.33           | $7.0\times16.0\times26.5$      | B32923D3334K***   | 2320     | 2400  | 2520    | 2    |
|         | 0.47           | $8.5 \times 16.5 \times 26.5$  | B32923C3474+***   | 1920     | 2000  | 2040    | 2    |
|         | 0.68           | $10.5\times16.5\times26.5$     | B32923C3684+***   | 1560     | 1600  | 2160    | 2    |
|         | 1.0            | $11.0\times20.5\times26.5$     | B32923C3105+*** ◆ | 1480     | 1400  | 2040    | 2    |
|         | 1.5            | $12.0\times22.0\times26.5$     | B32923C3155M***   | -        | _     | 1800    | 2    |
|         | 2.2            | $14.5 \times 29.5 \times 26.5$ | B32923C3225+***   | -        | -     | 1040    | 2    |
| 27.5    | 0.68           | $11.0\times19.0\times31.5$     | B32924C3684+***   | -        | 1400  | 1280    | 2    |
|         | 1.0            | $11.0\times19.0\times31.5$     | B32924C3105+***   | -        | 1400  | 1280    | 2    |
|         | 1.5            | $12.5\times21.5\times31.5$     | B32924C3155+*** ◆ | _        | 1200  | 1120    | 2    |
|         | 2.2            | $14.0\times24.5\times31.5$     | B32924C3225+***   | -        | _     | 1040    | 2    |
|         | 3.3            | $16.0\times32.0\times31.5$     | B32924D3335K***   | -        | -     | 880     | 2    |
|         | 3.3            | $18.0\times27.5\times31.5$     | B32924C3335M***   | -        | _     | 800     | 2    |
|         | 4.7            | $18.0\times33.0\times31.5$     | B32924C3475M***   | -        | _     | 800     | 2    |
|         | 4.7            | 21.0 	imes 31.0 	imes 31.5     | B32924D3475K***   | -        | -     | 720     | 2    |
|         | 5.6            | $22.0\times 36.5\times 31.5$   | B32924C3565+***   | -        | _     | 784     | 2    |

Preferred type

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further intermediate capacitance values on request.

#### Composition of ordering code

- + = Capacitance tolerance code:
  - $M = \pm 20\%$
  - K = ±10%
  - = (Closer tolerances on request)
- \*\*\* = Packaging code:
  - 289 = Straight terminals, Ammo pack
  - 189 = Straight terminals, Reel
  - 240 = Crimped down from lead spacing 10 mm to 7.5 mm, Ammo pack
  - 140 = Crimped down from lead spacing 10 mm to 7.5 mm, Reel
  - 255 = Crimped down from lead spacing 15 mm to 7.5 mm, Ammo pack
  - 155 = Crimped down from lead spacing 15 mm to 7.5 mm, Reel
  - 003 = Straight terminals, untaped (lead length  $3.2 \pm 0.3 \text{ mm}$ )
  - 000 = Straight terminals, untaped (lead length 6 1 mm)



B32921C/D ... B32928C/D X2 / 305 V AC

X2

#### Ordering codes and packing units

| Lead    | C <sub>R</sub> | Max. dimensions                | Ordering code    | Ammo     | Reel  | Untaped | Pins |
|---------|----------------|--------------------------------|------------------|----------|-------|---------|------|
| spacing |                | $w \times h \times l$          | (composition see | pack     | pcs./ | pcs./   |      |
| mm      | μF             | mm                             | below)           | pcs./MOQ | MOQ   | MOQ     |      |
| 37.5    | 2.2            | $14.0 \times 25.0 \times 41.5$ | B32926C3225+***  | -        | _     | 1380    | 2    |
|         | 3.3            | $16.0\times28.5\times41.5$     | B32926C3335+***  | _        | _     | 800     | 2    |
|         | 3.9            | $16.0\times28.5\times41.5$     | B32926C3395+***  | -        | _     | 800     | 2    |
|         | 4.7            | $18.0\times32.5\times41.5$     | B32926C3475+***  | -        | _     | 720     | 2    |
|         | 5.6            | $18.0 \times 32.5 \times 41.5$ | B32926C3565+***  | -        | _     | 720     | 2    |
|         | 6.8            | $20.0\times39.5\times41.5$     | B32926C3685+***  | -        | _     | 640     | 2    |
|         | 8.2            | $20.0\times39.5\times41.5$     | B32926C3825+***  | -        | _     | 640     | 2    |
|         | 10             | $28.0\times42.5\times41.5$     | B32926C3106+***  | -        | _     | 440     | 2    |
|         | 15             | 30.0 	imes 45.0 	imes 42.0     | B32926C3156M***  | -        | _     | 200     | 2    |
|         | 15             | $33.0\times48.0\times42.0$     | B32926D3156+***  | -        | _     | 180     | 4    |
| 52.5    | 20             | $30.0\times45.0\times57.5$     | B32928C3206+***  | -        | -     | 280     | 4    |
|         | 25             | $35.0\times50.0\times57.5$     | B32928C3256+***  | -        | -     | 108     | 4    |
|         | 30             | $35.0\times50.0\times57.5$     | B32928C3306M***  | _        | -     | 108     | 4    |

#### ♦ Preferred type

MOQ = Minimum Order Quantity, consisting of 4 packing units. Further intermediate capacitance values on request.

#### Composition of ordering code

- + = Capacitance tolerance code:
  - $M = \pm 20\%$
  - $K = \pm 10\%$
  - = (Closer tolerances on request)

\*\*\* = Packaging code:

- 289 = Straight terminals, Ammo pack
- 189 = Straight terminals, Reel
- 240 = Crimped down from lead spacing 10 mm to 7.5 mm, Ammo pack
- 140 = Crimped down from lead spacing 10 mm to 7.5 mm, Reel
- 255 = Crimped down from lead spacing 15 mm to 7.5 mm, Ammo pack
- 155 = Crimped down from lead spacing 15 mm to 7.5 mm, Reel
- 003 = Straight terminals, untaped (lead length  $3.2 \pm 0.3 \text{ mm}$ )
- 000 = Straight terminals, untaped (lead length 6 1 mm)





X2/305 V AC

#### **Technical data**

Reference standard: IEC / UL 60384-14. All data given at T = 20  $^{\circ}$ C unless otherwise specified.

| Max. operating temperature T <sub>op,max</sub>         | +110 °C  |                         |   |                                     |  |
|--|--|-------------------------|---|-------------------------------------|--|
| Dissipation factor tan $\delta$ (in 10 <sup>-3</sup> ) |  | C <sub>R</sub> ≤0.1 μI  | ¯ 0.1μF <c<sub>R≤2.2 μ</c<sub>          | <sup>=</sup> C <sub>R</sub> >2.2 μF |  |
| at 20 °C (upper limit values)                          | at 1 kHz   | 1.0                     | 1.0                                     | 2.0                                 |  |
|  | 100 kHz  | 5.0                     | -                                       | -                                   |  |
| Insulation resistance R <sub>ins</sub>                 | C <sub>R</sub> ≦0.33 μF  | C <sub>R</sub> >0.33 µ  | ιF                                      |                                     |  |
| or time constant $\tau = C_R \cdot R_{ins}$            | 100 000 MΩ   | 30 000 s                |   |                                     |  |
| at 20 °C, rel. humidity $\leq$ 65%                     |  |                         |   |                                     |  |
| (minimum as-delivered values)                          |  |                         |   |                                     |  |
| DC test voltage  | 2121 V, 2 s  |                         |   |                                     |  |
| Passive flammability category                          | В  |                         |   |                                     |  |
| Maximum continuous DC voltage $V_{DC}$                 | 630 V  |                         |   |                                     |  |
| Maximum continuous AC voltage $V_{AC}$                 | 310 V (50/60   | Hz)                     |   |                                     |  |
| Rated AC voltage (IEC 60384-14)                        | 305 V (50/60   | Hz)                     |   |                                     |  |
| Operating AC voltage $V_{op}$ at high                  | $T_{A} \leq 110 ~^{\circ}C$                                    | ١                       | $V_{\rm op} = V_{\rm AC}$ (C            | ontinuously)                        |  |
| temperature  | $T_{A} \leq 110 \ ^{\circ}C$                                   | ١                       | $V_{\rm op} = 1.25 \cdot V_{\rm AC}$ (1 | 000 h)                              |  |
| Damp heat test   | 56 days / 40 °C / 93% relative humidity                        |                         |   |                                     |  |
| Limit values after damp heat test                      | Capacitance  | change $ \Delta 0$      | C/C   ≤ 5%                              |                                     |  |
|  | Dissipation factor change $\Delta \tan \delta \leq 0$          |                         |   | 0 <sup>-3</sup> (at 1 kHz)          |  |
|  | Insulation res   | istance R <sub>in</sub> | s ≤ 1.0 · 1                             | 0 <sup>-3</sup> (at 10 kHz)         |  |
|  | or time constant $\tau = C_R \cdot R_{ins} \ge 50\%$ of minimu |                         |   | f minimum                           |  |
|  |  |                         | as-deliv                                | ered values                         |  |



X2 / 305 V AC

X2

#### Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in  $V/\mu s$ .

"k\_0" represents the maximum permissible pulse characteristic of the waveform applied to the capacitor, expressed in V<sup>2</sup>/µs.

#### Note:

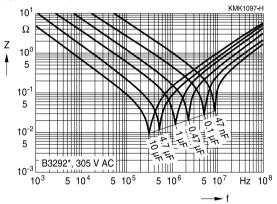
The values of dV/dt and  $k_0$  provided below must not be exceeded in order to avoid damaging the capacitor.

#### dV/dt and k<sub>0</sub> values

| Lead spacing  | 10 mm  | 15 mm  | 22.5 mm | 27.5 mm | 37.5 mm | 52.5 mm |
|---------------|--------|--------|---------|---------|---------|---------|
| dV/dt in V/µs | 475    | 340    | 170     | 120     | 80      | 50      |
| k₀in V²/µs    | 408500 | 292400 | 146200  | 103200  | 68800   | 43200   |

#### Impedance Z versus frequency f

(typical values)







X2 / 305 V AC

#### **Testing and Standards**

| Test                         | Reference                                | Conditions of test  |                          | Performance requirements  |
|------------------------------|--|---|--------------------------|---|
| Electrical<br>Parameters     | IEC 60384-14                             | Voltage Proof:<br>Between terminals,<br>4.3 $V_R$ , 1 min.<br>Terminals and enclosure: 2 $V_R$ +<br>1500 V AC<br>Insulation resistance, $R_{INS}$<br>Capacitance, C<br>Dissipation factor, tan $\delta$ |                          | Within specified limits   |
| Robustness of terminations   | IEC 60068-2-21                           | Tensile strength (tes<br>Wire diameter<br>$0.5 < d_1 \le 0.8 \text{ mm}$  | Tensile<br>force<br>10 N | Capacitance and tan $\delta$ within specified limits  |
| Resistance to soldering heat | IEC 60068-2-20,<br>test Tb,<br>method 1A | $0.8 < d_1 \le 1.25 \text{ mm}$ 20 N<br>Solder bath temperature at 260 ± 5 °C, immersion for 10 seconds   |                          | $\Delta C/C_0 \le 5\%$<br>tan $\delta$ within specified<br>limits   |
| Rapid change of temperature  | IEC 60384-16                             | $T_A$ = lower category temperature<br>$T_B$ = upper category temperature<br>Five cycles, duration t = 30 min.   |                          | No visible damage $ \Delta C/C_0  \le 2\%$ tan $\delta$ within specified limits   |
| Vibration                    | IEC 60384-14                             | Test F <sub>c</sub> : vibration sinusoidal<br>Displacement: 0.75 mm<br>Accleration: 98 m/s <sup>2</sup><br>Frequency: 10 Hz 500 Hz<br>Test duration: 3 orthogonal axes,<br>2 hours each axe             |                          | No visible damage   |
| Bump                         | IEC 60384-14                             | Test Eb: Total 4000 bumps with<br>400 m/s <sup>2</sup> mounted on PCB<br>6 ms duration  |                          | No visible damage $ \Delta C/C_0  \le 5\%$ tan $\delta$ within specified limits   |
| Climatic<br>sequence         | IEC 60384-14                             | Dry heat $- T_B / 16$ h.<br>Damp heat cyclic, 1st cycle<br>+ 55 °C / 24h / 95% 100% RH<br>Cold $- T_A / 2h$<br>Damp heat cyclic, 5 cycles<br>+ 55 °C / 24h / 95% 100% rh                                |                          | No visible damage<br>$ \Delta C/C_0  \le 5\%$<br>$ \Delta \tan \delta  \le 0.008,$<br>$C \le 1 \mu F$<br>$ \Delta \tan \delta  > 0.005,$<br>$C > 1 \mu F$<br>Voltage proof<br>$R_{INS} \ge 50\%$ of initial limit |



X2/305 V AC

X2

| Damp Heat                             | IEC 60384-14 | Test Ca                                    | No visible damage                           |
|---------------------------------------|--------------|--|---|
| Steady State                          |              | 40 °C / 93% RH / 56 days                   | I∆C/C₀ I ≤ 5%                               |
| · · · · · · · · · · · · · · · · · · · |              |  | $I\Delta \tan \delta I \leq 0.008$ ,        |
|                                       |              |  | C ≤ 1 µF                                    |
|                                       |              |  | IΔ tan $\delta$ I > 0.005,                  |
|                                       |              |  | C > 1 µF                                    |
|                                       |              |  | Voltage proof                               |
|                                       |              |  | $R_{INS} \ge 50\%$ of initial limit         |
| Impulse test                          | IEC 60384-14 | 3 impulses                                 | No visible damage                           |
| Endurance                             |              | $T_{B}$ / 1.25 $V_{R}$ / 1000 hours,       | $I\Delta C/C_0 I \le 10\%$                  |
|                                       |              | 1000 V <sub>rms</sub> for 0.1 s every hour | $I\Delta \tan \delta I \le 0.008$ ,         |
|                                       |              |  | $C \le 1 \ \mu F$                           |
|                                       |              |  | l∆ tan δ l > 0.005,                         |
|                                       |              |  | C > 1 μF                                    |
|                                       |              |  | Voltage proof                               |
|                                       |              |  | $R_{\text{INS}} \geq 50\%$ of initial limit |
| Passive                               | IEC 60384-14 | Flame applied for a period of time         | В   |
| flammability                          |              | depending on capacitor volume              |   |
| Active                                | IEC 60384-14 | 20 discharges at 2.5 kV + V <sub>B</sub>   | The cheesecloth shall                       |
| flammability                          |              |  | not burn with a flame                       |



#### **Mounting guidelines**

#### 1 Soldering

#### 1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20, test Ta, method 1.

Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

| Solder bath temperature | 235 ±5 °C  |
|-------------------------|--|
| Soldering time          | 2.0 ±0.5 s   |
| Immersion depth         | 2.0 +0/ $-0.5$ mm from capacitor body or seating plane               |
| Evaluation criteria:    |  |
| Visual inspection       | Wetting of wire surface by new solder $\ge$ 90%, free-flowing solder |

#### 1.2 Resistance to soldering heat

Resistance to soldering heat is tested to IEC 60068-2-20, test Tb, method 1A. Conditions:

| Series     |  | Solder bath temperature | Soldering time  |
|------------|--|-------------------------|---|
| MKT        | boxed (except $2.5 \times 6.5 \times 7.2$ mm)<br>coated<br>uncoated (lead spacing > 10 mm) | 260 ±5 °C               | 10 ±1 s   |
| MFP<br>MKP | (lead spacing > 7.5 mm)  |                         |   |
| MKT        | boxed (case $2.5 \times 6.5 \times 7.2$ mm)  |                         | 5±1 s   |
| МКР<br>МКТ | (lead spacing $\leq$ 7.5 mm)<br>uncoated (lead spacing $\leq$ 10 mm)<br>insulated (B32559) |                         | < 4 s<br>recommended soldering<br>profile for MKT uncoated<br>(lead spacing $\leq$ 10 mm) and<br>insulated (B32559) |



|                      | B32921C/D B32928C/D X2   |  |  |
|----------------------|--|--|--|
|                      | X2 / 305 V AC  |  |  |
|                      |  |  |  |
| 300                  | KMK1242-V  |  |  |
| °C 260 °C, 4         | 15   |  |  |
| T 250                |  |  |  |
|                      |  |  |  |
| 200                  |  |  |  |
|                      |  |  |  |
| 150                  |  |  |  |
|                      |  |  |  |
| 100                  |  |  |  |
|                      |  |  |  |
| 50                   |  |  |  |
|                      |  |  |  |
| 0 50 100 150         | <br>200 s 250  |  |  |
| -                    | t  |  |  |
| Immersion depth      | 2.0 + 0/-0.5 mm from capacitor body or seating plane                         |  |  |
| Shield               | Heat-absorbing board, (1.5 $\pm$ 0.5) mm thick, between capacitor            |  |  |
|                      | body and liquid solder   |  |  |
| Evaluation criteria: |  |  |  |
| Visual inspection    | No visible damage  |  |  |
| $\Delta C/C_0$       | 2% for MKT/MKP/MFP   |  |  |
| tan δ                | 5% for EMI suppression capacitors<br>As specified in sectional specification |  |  |
|                      |  |  |  |



#### 1.3 General notes on soldering

Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature  $T_{max}$ . Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

- Pre-heating temperature and time
- Forced cooling immediately after soldering
- Terminal characteristics:
- diameter, length, thermal resistance, special configurations (e.g. crimping)
- Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components
- Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step cannot be avoided, an additional or reinforced cooling process may possibly have to be included.

EPCOS recommends the following conditions:

- Pre-heating with a maximum temperature of 110 °C
- Temperature inside the capacitor should not exceed the following limits:
  - MKP/MFP 110 °C
  - MKT 160 °C
- When SMD components are used together with leaded ones, the leaded film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.
- Leaded film capacitors are not suitable for reflow soldering.

#### **Uncoated capacitors**

For uncoated MKT capacitors with lead spacings  $\leq$ 10 mm (B32560/B32561) the following measures are recommended:

- pre-heating to not more than 110 °C in the preheater phase
- rapid cooling after soldering

Application note for X1 / X2 EMI capacitors



B32921C/D ... B32928C/D

X2 / 305 V AC

# X2

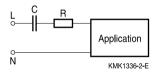
#### Application note for the different possible X1 / X2 positions

#### In series with the powerline (i.e. capacitive power supply)

**Typical Applications:** 

- Power meters
- ECUs for white goods and household appliances
- Different sensor applications
- Severe ambient conditions

#### **Basic circuit**



#### **Required features**

- High capacitance stability over the lifetime
- Narrow tolerances for a controlled current supply

#### **Recommended EPCOS product series**

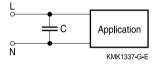
- B3293\* (305 V AC) heavy duty with EN approval for X2 (UL Q1/2010)
- B3265\* MKP series standard MKP capacitor without safety approvals
- B3267\*L MKP series standard MKP capacitor without safety approvals

#### In parallel with the powerline

Typical Applications:

Standard X2 are used parallel over the mains for reducing electromagnetic interferences coming from the grid. For such purposes they must meet the applicable EMC directives and standards.

#### **Basic circuit**



#### **Required features**

- Standard safety approvals (ENEC, UL, CSA, CQC)
- High pulse load capability
- Withstand surge voltages

#### **Recommended EPCOS product series**

- B3292\*C/D (305 V AC) standard series, approved as X2
- B3291\* (330 V AC), approved as X1





X2 / 305 V AC

#### Cautions and warnings

- Do not exceed the upper category temperature (UCT).
- Do not apply any mechanical stress to the capacitor terminals.
- Avoid any compressive, tensile or flexural stress.
- Do not move the capacitor after it has been soldered to the PC board.
- Do not pick up the PC board by the soldered capacitor.
- Do not place the capacitor on a PC board whose PTH hole spacing differs from the specified lead spacing.
- Do not exceed the specified time or temperature limits during soldering.
- Avoid external energy inputs, such as fire or electricity.
- Avoid overload of the capacitors.

The table below summarizes the safety instructions that must always be observed. A detailed description can be found in the relevant sections of the chapters "General technical information" and "Mounting guidelines".

| Торіс                      | Safety information  | Reference chapter<br>"General technical<br>information" |
|----------------------------|---|---|
| Storage conditions         | Make sure that capacitors are stored within the specified range of time, temperature and humidity conditions.   | 4.5<br>"Storage conditions"                             |
| Flammability               | Avoid external energy, such as fire or electricity<br>(passive flammability), avoid overload of the<br>capacitors (active flammability) and consider the<br>flammability of materials.  | 5.3<br>"Flammability"                                   |
| Resistance to<br>vibration | Do not exceed the tested ability to withstand<br>vibration. The capacitors are tested to<br>IEC 60068-2-6.<br>EPCOS offers film capacitors specially designed<br>for operation under more severe vibration regimes<br>such as those found in automotive applications.<br>Consult our catalog "Film Capacitors for<br>Automotive Electronics". | 5.2<br>"Resistance to vibration"                        |



X2 / 305 V AC

X2

| Торіс  | Safety information   | Reference chapter<br>"Mounting guidelines"               |
|--|--|--|
| Soldering  | Do not exceed the specified time or temperature limits during soldering.   | 1 "Soldering"  |
| Cleaning   | Use only suitable solvents for cleaning capacitors.  | 2 "Cleaning"   |
| Embedding of<br>capacitors in<br>finished assemblies | When embedding finished circuit assemblies in<br>plastic resins, chemical and thermal influences<br>must be taken into account.<br>Caution: Consult us first, if you also wish to<br>embed other uncoated component types! | 3 "Embedding of<br>capacitors in finished<br>assemblies" |

#### **Design of EMI Capacitors**

EPCOS EMI capacitors use polypropylene (PP) film metalized with a thin layer of Zinc (Zn). The following key points have made this design suitable to IEC/UL testing, holding a minimum size.

- Overvoltage AC capability with very high temperature Endurance test of IEC60384-14 (3<sup>rd</sup> edition, 2005-07) / UL60384-14 (1st edition, 2009-04) must be performed at 1.25 × V<sub>R</sub> at maximum temperature, during 1000 hours, with a capacitance drift less than 10%.
- Higher breakdown voltage withstanding if compared to other film metallizations, like Aluminum. IEC60384-14 (3<sup>rd</sup> edition, 2005-07) / UL60384-14 (1st edition, 2009-04) establishes high voltage tests performed at 4.3 × V<sub>R</sub> -1 minute, impulse testing at 2500 V for C= 1 µF and active flammability tests.
- Damp heat steady state: 40 °C/ 93% RH / 56 days. (without voltage or current load)

#### Effect of humidity on capacitance stability

Long contact of a film capacitor with humidity can produce irreversible effects. Direct contact with liquid water or excess exposure to high ambient humidity or dew will eventually remove the film metallization and thus destroy the capacitor. Plastic boxed capacitors must be properly tested in the final application at the worst expected conditions of temperature and humidity in order to check if any parameter drift may provoke a circuit malfunction.

In case of penetration of humidity through the film, the layer of Zinc can be degraded, specially under AC operation (change of polarity), accelerated by the temperature, provoking an increment of the serial resistance of the electrode and eventually a reduction of the capacitance value. For DC operation, the parameter drift is much less.

Plastic boxes and resins can not protect 100% against humidity. Metal enclosures, resin potting or coatings or similar measures by customers in their applications will offer additional protection against humidity penetration.



#### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. **The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products**. Detailed information can be found on the Internet under <u>www.epcos.com/orderingcodes</u>.



B32921C/D ... B32928C/D

X2

X2 / 305 V AC

**---**-1

#### Symbols and terms

| Symbol                | English   | German   |
|-----------------------|---|--|
| α                     | Heat transfer coefficient   | Wärmeübergangszahl                                       |
| $\alpha_{c}$          | Temperature coefficient of capacitance                            | Temperaturkoeffizient der Kapazität                      |
| A                     | Capacitor surface area  | Kondensatoroberfläche                                    |
| βc                    | Humidity coefficient of capacitance                               | Feuchtekoeffizient der Kapazität                         |
| С                     | Capacitance   | Kapazität  |
| C <sub>R</sub>        | Rated capacitance   | Nennkapazität  |
| ΔC                    | Absolute capacitance change                                       | Absolute Kapazitätsänderung                              |
| $\Delta C/C$          | Relative capacitance change (relative                             | Relative Kapazitätsänderung (relative                    |
|                       | deviation of actual value)  | Abweichung vom Ist-Wert)                                 |
| $\Delta C/C_R$        | Capacitance tolerance (relative deviation from rated capacitance) | Kapazitätstoleranz (relative Abweichung<br>vom Nennwert) |
| dt                    | Time differential   | Differentielle Zeit                                      |
| Δt                    | Time interval   | Zeitintervall  |
| ΔT                    | Absolute temperature change                                       | Absolute Temperaturänderung                              |
|                       | (self-heating)  | (Selbsterwärmung)  |
| ∆tan δ                | Absolute change of dissipation factor                             | Absolute Änderung des Verlustfaktors                     |
| $\Delta V$            | Absolute voltage change   | Absolute Spannungsänderung                               |
| dV/dt                 | Time differential of voltage function (rate                       | Differentielle Spannungsänderung                         |
|                       | of voltage rise)  | (Spannungsflankensteilheit)                              |
| $\Delta V / \Delta t$ | Voltage change per time interval                                  | Spannungsänderung pro Zeitintervall                      |
| E                     | Activation energy for diffusion                                   | Aktivierungsenergie zur Diffusion                        |
| ESL                   | Self-inductance   | Eigeninduktivität  |
| ESR                   | Equivalent series resistance                                      | Ersatz-Serienwiderstand                                  |
| f                     | Frequency   | Frequenz   |
| f <sub>1</sub>        | Frequency limit for reducing permissible                          | Grenzfrequenz für thermisch bedingte                     |
|                       | AC voltage due to thermal limits                                  | Reduzierung der zulässigen                               |
|                       |   | Wechselspannung  |
| f <sub>2</sub>        | Frequency limit for reducing permissible                          | Grenzfrequenz für strombedingte                          |
|                       | AC voltage due to current limit                                   | Reduzierung der zulässigen                               |
|                       |   | Wechselspannung  |
| f <sub>r</sub>        | Resonant frequency  | Resonanzfrequenz   |
| F <sub>D</sub>        | Thermal acceleration factor for diffusion                         | Therm. Beschleunigungsfaktor zur<br>Diffusion            |
| F <sub>τ</sub>        | Derating factor   | Deratingfaktor   |
| i                     | Current (peak)  | Stromspitze  |
| I <sub>c</sub>        | Category current (max. continuous                                 | Kategoriestrom (max. Dauerstrom)                         |
|                       | current)  |  |





X2/305 V AC

| Symbol             | English                                    | German                                   |
|--------------------|--|--|
| I <sub>RMS</sub>   | (Sinusoidal) alternating current,          | (Sinusförmiger) Wechselstrom             |
|                    | root-mean-square value                     |  |
| i <sub>z</sub>     | Capacitance drift                          | Inkonstanz der Kapazität                 |
| k <sub>0</sub>     | Pulse characteristic                       | Impulskennwert                           |
| Ls                 | Series inductance                          | Serieninduktivität                       |
| λ                  | Failure rate                               | Ausfallrate                              |
| λο                 | Constant failure rate during useful        | Konstante Ausfallrate in der             |
|                    | service life                               | Nutzungsphase                            |
| $\lambda_{test}$   | Failure rate, determined by tests          | Experimentell ermittelte Ausfallrate     |
| P <sub>diss</sub>  | Dissipated power                           | Abgegebene Verlustleistung               |
| $P_{gen}$          | Generated power                            | Erzeugte Verlustleistung                 |
| Q                  | Heat energy                                | Wärmeenergie                             |
| ρ                  | Density of water vapor in air              | Dichte von Wasserdampf in Luft           |
| R                  | Universal molar constant for gases         | Allg. Molarkonstante für Gas             |
| R                  | Ohmic resistance of discharge circuit      | Ohmscher Widerstand des                  |
|                    |  | Entladekreises                           |
| Ri                 | Internal resistance                        | Innenwiderstand                          |
| R <sub>ins</sub>   | Insulation resistance                      | Isolationswiderstand                     |
| R <sub>P</sub>     | Parallel resistance                        | Parallelwiderstand                       |
| Rs                 | Series resistance                          | Serienwiderstand                         |
| S                  | severity (humidity test)                   | Schärfegrad (Feuchtetest)                |
| t                  | Time                                       | Zeit                                     |
| Т                  | Temperature                                | Temperatur                               |
| τ                  | Time constant                              | Zeitkonstante                            |
| tan δ              | Dissipation factor                         | Verlustfaktor                            |
| $\tan \delta_D$    | Dielectric component of dissipation factor | Dielektrischer Anteil des Verlustfaktors |
| tan δ <sub>₽</sub> | Parallel component of dissipation factor   | Parallelanteil des Verlfustfaktors       |
| tan δ <sub>s</sub> | Series component of dissipation factor     | Serienanteil des Verlustfaktors          |
| T <sub>A</sub>     | Ambient temperature                        | Umgebungstemperatur                      |
| T <sub>max</sub>   | Upper category temperature                 | Obere Kategorietemperatur                |
| T <sub>min</sub>   | Lower category temperature                 | Untere Kategorietemperatur               |
| t <sub>oL</sub>    | Operating life at operating temperature    | Betriebszeit bei Betriebstemperatur und  |
| -                  | and voltage                                | -spannung                                |
| T <sub>op</sub>    | Operating temperature                      | Beriebstemperatur                        |
| T <sub>R</sub>     | Rated temperature                          | Nenntemperatur                           |
| T <sub>ref</sub>   | Reference temperature                      | Referenztemperatur                       |
| t <sub>SL</sub>    | Reference service life                     | Referenz-Lebensdauer                     |
| V <sub>AC</sub>    | AC voltage                                 | Wechselspannung                          |



X2

X2/305 V AC

| Symbol             | English  | German                                  |
|--------------------|--|---|
| Vc                 | Category voltage   | Kategoriespannung                       |
| V <sub>C,RMS</sub> | Category AC voltage                                      | (Sinusförmige)                          |
|                    |  | Kategorie-Wechselspannung               |
| $V_{CD}$           | Corona-discharge onset voltage                           | Teilentlade-Einsatzspannung             |
| $V_{ch}$           | Charging voltage   | Ladespannung                            |
| V <sub>DC</sub>    | DC voltage   | Gleichspannung                          |
| $V_{\text{FB}}$    | Fly-back capacitor voltage                               | Spannung (Flyback)                      |
| Vi                 | Input voltage  | Eingangsspannung                        |
| Vo                 | Output voltage   | Ausgangssspannung                       |
| V <sub>op</sub>    | Operating voltage  | Betriebsspannung                        |
| V <sub>p</sub>     | Peak pulse voltage                                       | Impuls-Spitzenspannung                  |
| $V_{pp}$           | Peak-to-peak voltage Impedance                           | Spannungshub                            |
| V <sub>R</sub>     | Rated voltage  | Nennspannung                            |
| ν̂ <sub>R</sub>    | Amplitude of rated AC voltage                            | Amplitude der Nenn-Wechselspannung      |
| $V_{\text{RMS}}$   | (Sinusoidal) alternating voltage, root-mean-square value | (Sinusförmige) Wechselspannung          |
| $V_{sc}$           | S-correction voltage                                     | Spannung bei Anwendung "S-correction"   |
| $V_{sn}$           | Snubber capacitor voltage                                | Spannung bei Anwendung<br>"Beschaltung" |
| Z                  | Impedance  | Scheinwiderstand                        |
| е                  | Lead spacing   | Rastermaß                               |

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI).
- 7. The trade names EPCOS, BAOKE, Alu-X, CeraDiode, CeraLink, CeraPlas, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, FilterCap, FormFit, MiniBlue, MiniCell, MKD, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.

# **Mouser Electronics**

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

## EPCOS:

| B32921C3104M B32922C3104M B32922C3224M000 B32922C3334M B32922C3474M B32922C3684M          |
|---|
| B32923C3105M B32923C3155M000 B32923C3225M B32924C3335M B32924C3475M000 B32926C3106M       |
| B32926C3685M B32923C3224K189 B32923C3224M189 B32921C3153M B32922C3223M189 B32922C3223M289 |
| B32922C3334K000 B32923C3334K000 B32921C3103M B32921C3223M B32921C3333M B32921C3473M       |
| B32922C3154M000 B32922C3333M B32922C3473M B32923C3334M B32923C3474M B32923C3684M          |
| B32924C3105M B32924C3225M B32924C3684M B32926C3335M B32921C3103K289 B32921C3223K289       |
| B32921C3333K289 B32921C3473K289 B32921C3103M289 B32921C3223M289 B32921C3333M289           |
| B32921C3473M289 B32921C3683K289 B32921C3683M289 B32921C3104M289 B32922C3333K289           |
| B32922C3473K289 B32922C3683K289 B32922C3104K289 B32922C3154K289 B32922C3224K289           |
| B32922C3104M289 B32922C3154M289 B32922C3224M289 B32922C3334M289 B32922D3334K289           |
| B32922C3474K289 B32922C3474M289 B32923C3334M289 B32923D3334K289 B32923C3474K289           |
| B32923C3474M289 B32923C3684K289 B32923C3684M289 B32923C3105K289 B32923C3105M289           |
| B32921C3103K189 B32921C3223K189 B32921C3333K189 B32921C3473K189 B32921C3103M189           |
| B32921C3223M189 B32921C3333M189 B32921C3473M189 B32921C3683K189 B32921C3683M189           |
| B32921C3104M189 B32922C3333K189 B32922C3473K189 B32922C3683K189 B32922C3104K189           |
| B32922C3154K189 B32922C3224K189 B32922C3104M189 B32922C3154M189 B32922C3224M189           |
| B32922C3334M189 B32922D3334K189 B32922C3474K189 B32922C3474M189 B32922C3684M189           |
| B32923C3334M189 B32923D3334K189 B32923C3474K189 B32923C3474M189 B32923C3684K189           |
| B32923C3684M189 B32923C3105K189 B32923C3105M189 B32924C3684K189                           |